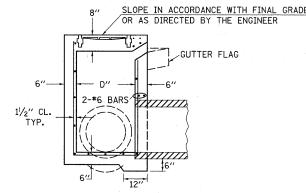


CLASS SI CONCRETE SHALL BE USED THROUGHOUT. SET FACE OF INLET 1" BEHIND FACE OF CURB. DEPRESS GUTTER FLOWLINE AT INLET 2½" BELOW NORMAL GUTTER FLOWLINE. CONSTRUCT TRANSITION IN FLOWLINE IN 10 FEET EACH SIDE OF INLET. PIPES TO BE CONNECTED TO INLET AS SHOWN ON STORM SEWER LAYOUT.

INLETS WILL BE PAID FOR AT THE CONTRACT UNIT PRICE EACH FOR INLET, SPECIAL, TYPE 3,5 FEET OR INLET, SPECIAL, TYPE 3, 6 FEET WHICH PRICE SHALL INCLUDE THE CAST IRON FRAME, SPECIAL, TYPE 1 WITH TYPE 1 CLOSED LID, THE REINFORCEMENT BARS, METAL STEPS AND JOINT FILLER.

**THE GALVONIZED IRON STEPS AS DETAILED HEREON ARE TYPICAL. STEPS OF OTHER DESIGN AND MATERIAL THAT WILL CONFORM TO THE MINIMUM REQUIREMENTS OF THE STEPS SHOWN. MAY BE USED WHEN APPROVED BY THE ENGINEER.

IF THE INLET IS NOT CAST IN PLACE THEN THE INLET SHALL BE PRODUCED ACCORDING TO THE DEPARTMENT'S CURRENT POLICY MEMORANDUM, "QUALITY CONTROL/QUALITY ASSURANCE PROGRAM FOR PRECAST CONCRETE PRODUCTS".



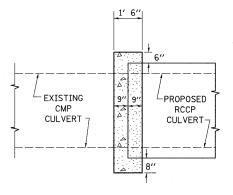
SECTION

NOTE TO DESIGNER:

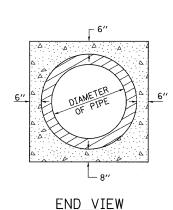
WHEN USING THIS STANDARD THE DESIGNER SHOULD ALSO CHECK BDE SPECIAL PROVISION 419 "PRECAST CONCRETE PRODUCTS".

STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

DETAILS OF CONCRETE COLLAR FOR PIPE CULVERT







QUANTITY ONE COLLAR

DIAMETER	CL SI CONC
OF PIPE	CU YDS EST
12"	0.24
15''	0.29
18"	0.32
24"	0.44
30''	0.56
36"	0.66
42"	0.80
48′′	0.93
54"	1.07
60′′	1.22
72''	1.55

THE CONCRETE COLLAR SHALL BE PAID FOR AT THE CONTRACT UNIT PRICE PER CUBIC YARD FOR CONCRETE COLLAR, AS SHOWN ON THE PLANS. CLASS SI CONCRETE SHALL BE USED THROUGHOUT.

TO BE USED: